

Disinfection and filtration all in one.

Ultraviolet sanitization and filtration products.



WATER TREATMENT SYSTEMS



A division of
WaterGroup

Hydrotech 
Your clear choice in water treatment.

PURA® is an advanced Ultraviolet Water Treatment System. It had been designed with you, the consumer, in mind. PURA® Products are lightweight, easy to use and simple to maintain. PURA® Products will provide you with clean, disinfected drinking water for years to come.

All PURA® Products feature water disinfection, easy to change lamp and filters, lamp and ballast matched for quality assurance and simple installation

PURA® Product's are guaranteed to be free from defects in materials and workmanship for a **period of three years** under normal use with the exception of electrical components which are guaranteed for a **period of one year**.

UV1-EPCB Series™

PURA® Product's UV1-EPCB Series™ is a bright example PURA® Product's patented All-In-One concept. This product combines both ultraviolet disinfection with carbon filtration all in a very attractive and compact system. The UV1-EPCB Series™ is rated for 1 gallon per minute and uses either a 0.5 micron (EPCB) carbon block filter or a 10 micron (EPCB 10) carbon block filter (optional). This easy to install system can be used as a stand alone or in conjunction with other water treatment products.

Features:

- Compact size
- Standard voltage 115V

Options:

- 220V / 50 Hz (2-Prong Euro plug)
- 12V DC



Specifications & Performance UV1 Series™

| Item # | Model Description | # of sumps | Sump Type | Sump Content | Lamp # | Power Used | Flow Rates ⁽¹⁾ GPM (L/min) | Dimensions In. (cm) H x W x D | Shipping Weight Lbs. (Kg) | Inlet/Outlet Size |
|----------|-------------------|------------|-----------|----------------|--------|------------|---------------------------------------|--|---------------------------|-------------------|
| 15910111 | UV1-EPCB | 1 | #10SL | EPCB Carbon/UV | #10 | 10 Watts | 1 (3.8) | 13.5 x 5.0 x 5.0 (34.2 x 12.7 x 12.7) | 7.0 (3.2) | 1/2" NPT |

Note: ⁽¹⁾ All flow rates shown will provide a UV dose of no less than 16,000 $\mu\text{W-s}/\text{cm}^2$ or greater; EPCB refers to Extended Pass Carbon Block Filter.

UVB Series™

PURA® Product's patented UVB Series™ is designed to provide disinfected water at a flow rate of 2 gallons per minute. In addition to disinfection, water is filtered through our 0.5 micron Extended Pass Carbon Block (EPCB) filter. Our double and triple models provide you with additional filtration with sediment and activated carbon filters.

This compact All-in-One system installs with ease and can be used anywhere that clean, clear, good tasting disinfected water is needed. It is ideal for point-of-use applications like: under the kitchen sink, office water coolers, water vending machines, boats, recreational vehicles, etc.

Features:

- Electronic lamp indicator (LED)
- Standard voltage 115V

Options:

- 220V / 50 Hz (2-Prong Euro plug)
- 12V DC
- Lamp Out Circuit (LOC) - (normally open) Safety monitor for alarm
- Lamp Out Circuit (LOC) - (normally closed) Safety monitor for solenoid shut off



Specifications & Performance UVB Series™

| Item # | Model Description | # of sumps | Sump Type | Sump 1 | Sump 2 | Sump 3 | Lamp # | Power Used | Flow Rates ⁽¹⁾ GPM (L/min) | Dimensions In. (cm) H x W x D | Shipping Weight Lbs. (Kg) | Inlet/Outlet Size |
|----------|---------------------------|------------|-----------|---------------------|------------------------|----------------|--------|------------|---------------------------------------|-------------------------------------|---------------------------|-------------------|
| 15610111 | UVB1-EPCB | 1 | #10 | EPCB Carbon/UV | none | none | #11 | 14 Watts | 2 (7.6) | 15 x 5.5 x 5.5 (38.1 x 14 x 14) | 10.0 (4.5) | 3/8" NPT |
| 15610411 | UVB1-EPCB Normally Closed | 1 | #10 | EPCB Carbon/UV | none | none | #11 | 14 Watts | 2 (7.6) | 15 x 5.5 x 5.5 (38.1 x 14 x 14) | 10.0 (4.5) | 3/8" NPT |
| 15610511 | UVB1-EPCB Normally Open | 1 | #10 | EPCB Carbon/UV | none | none | #11 | 14 Watts | 2 (7.6) | 15 x 5.5 x 5.5 (38.1 x 14 x 14) | 10.0 (4.5) | 3/8" NPT |
| 15620121 | UVB2-EPCB/SD | 2 | #10 | 5 Micron Sed Filter | EPCB Carbon/UV | none | #11 | 14 Watts | 2 (7.6) | 15 x 11 x 5.5 (38.1 x 27.9 x 14) | 15.0 (6.8) | 3/8" NPT |
| 15630131 | UVB3-EPCB/GC/SD | 3 | #10 | 5 Micron Sed Filter | Granular Carbon Filter | EPCB Carbon/UV | #11 | 14 Watts | 2 (7.6) | 15 x 16 x 5.5 (38.1 x 40.6 x 14) | 24.0 (10.9) | 3/8" NPT |

Note: ⁽¹⁾ All flow rates shown will provide a UV dose of no less than 16,000 $\mu\text{W-s}/\text{cm}^2$ or greater.

UV20 Series™

PURA® Product's UV20 Series™ is designed to provide disinfected water at a flow rate of 8 - 10 gallons per minute. This system is ideal for whole house water treatment. In addition to disinfection, the double and triple models provide filtration for the removal of sediment and chemical contaminants. This ultraviolet water treatment system makes a perfect companion to water softeners, distillers, reverse osmosis and ozone systems. The UV20 Series™ has proven to be PURA® Product's most popular product line and has created an industry standard in whole-house disinfection.



Features:

- Electronic lamp indicator (LED)
- Standard voltage 115V

Options:

- 220V / 50 Hz (2-Prong Euro plug)
- 12V DC
- Lamp Out Circuit (LOC) - (normally open) Safety monitor for alarm
- Lamp Out Circuit (LOC) - (normally closed) Safety monitor for solenoid shut off

Specifications & Performance UV20 Series™

| Item Number | Model Description | # of sumps | Sump Type | Sump 1 | Sump 2 | Sump 3 | Lamp # | Power Used | Flow Rates ⁽¹⁾ GPM (L/min) | Dimensions In. (cm) H x W x D | Shipping Weight Lbs. (Kg) | Inlet/Outlet Outlet |
|-------------|---------------------------------|------------|-----------|---------------------|------------------------|--------|--------|------------|---------------------------------------|-------------------------------------|---------------------------|---------------------|
| 15710100 | UV20-1 | 1 | #20 | UV | none | none | #20 | 22 Watts | 10 (38) | 25 x 5.5 x 5.5 (63.5 x 14 x 14) | 16.0 (7.3) | 3/4" NPT |
| 15710400 | UV20-1 Normally Closed | 1 | #20 | UV | none | none | #20 | 22 Watts | 10 (38) | 25 x 5.5 x 5.5 (63.5 x 14 x 14) | 16.0 (7.3) | 3/4" NPT |
| 15710500 | UV20-1 Normally Open | 1 | #20 | UV | none | none | #20 | 22 Watts | 10 (38) | 25 x 5.5 x 5.5 (63.5 x 14 x 14) | 16.0 (7.3) | 3/4" NPT |
| 15720121 | UV20-2 SD | 2 | #20 | 5 Micron Sed Filter | UV | none | #20 | 22 Watts | 10 (38) | 25 x 11 x 5.5 (63.5 x 27.9 x 14) | 23.0 (10.4) | 3/4" NPT |
| 15720421 | UV20-2 SD Normally Closed | 2 | #20 | 5 Micron Sed Filter | UV | none | #20 | 22 Watts | 10 (38) | 25 x 11 x 5.5 (63.5 x 27.9 x 14) | 23.0 (10.4) | 3/4" NPT |
| 15720521 | UV20-2 SD Normally Open | 2 | #20 | 5 Micron Sed Filter | UV | none | #20 | 22 Watts | 10 (38) | 25 x 11 x 5.5 (63.5 x 27.9 x 14) | 23.0 (10.4) | 3/4" NPT |
| 15730131 | UV20-3 SD/CB | 3 | #20 | 5 Micron Sed Filter | 10 Micron Carbon Block | UV | #20 | 22 Watts | 8 (30) | 25 x 16 x 5.5 (63.5 x 40 x 14) | 33.0 (15.0) | 3/4" NPT |
| 15730431 | UV20-3 SD/CB Normally Closed | 3 | #20 | 5 Micron Sed Filter | 10 Micron Carbon Block | UV | #20 | 22 Watts | 8 (30) | 25 x 16 x 5.5 (63.5 x 40 x 14) | 33.0 (15.0) | 3/4" NPT |
| 15730531 | UV20-3 SD/CB Normally Open | 3 | #20 | 5 Micron Sed Filter | 10 Micron Carbon Block | UV | #20 | 22 Watts | 8 (30) | 25 x 16 x 5.5 (63.5 x 40 x 14) | 33.0 (15.0) | 3/4" NPT |

Note: ⁽¹⁾ All flow rates shown will provide a UV dose of no less than 16,000 $\mu\text{W-s/cm}^2$ or greater.

UV ADDON Series™

PURA® Product's UV ADDON Series™ is designed to be an easy addition to water treatment systems that require ultraviolet disinfection (RO systems, holding tanks, water dispensers, recirculating systems and more). The ADDON systems are available with a 1 GPM or 3 GPM flow rate. They are constructed using a 304 grade stainless steel body with a molded head that includes 3/8" quick connect fittings on the inlet/outlet. This versatile system also includes a heavy duty mounting bracket, but will also fit standard 2" RO mounting clips. The UV ADDON Series™ can be used almost anywhere and is equipped with a unique power supply that makes installation simple, space requirements minimal and lamp changes easy.



Features:

- 3/8" quick connect fittings
- Standard voltage 115V

Options:

- 220V / 50 Hz (2-Prong Euro plug)
- 12V DC

Specifications & Performance UV ADDON Series™

| Item # | Model Description | # of sumps | Sump Type | Sump Content | Lamp # | Power Used | Flow Rates ⁽¹⁾ GPM (L/min) | Dimensions In. (cm) H x W x D | Shipping Weight Lbs. (Kg) | Inlet/Outlet Size |
|----------|-------------------|------------|-----------|--------------|--------|------------|---------------------------------------|-----------------------------------|---------------------------|-------------------|
| 15510100 | UV Addon-1 | 1 | 304 SS | UV | #10 | 10 Watts | 1 (3.8) | 12 x 4 x 3.5 (30.5 x 10 x 8.9) | 5.0 (2.3) | 3/8" QC |
| 15530100 | UV Addon-3 | 1 | 304 SS | UV | #20 | 22 Watts | 3 (11.4) | 22.5 x 4 x 3.5 (57 x 10 x 8.9) | 7.0 (3.2) | 3/8" QC |

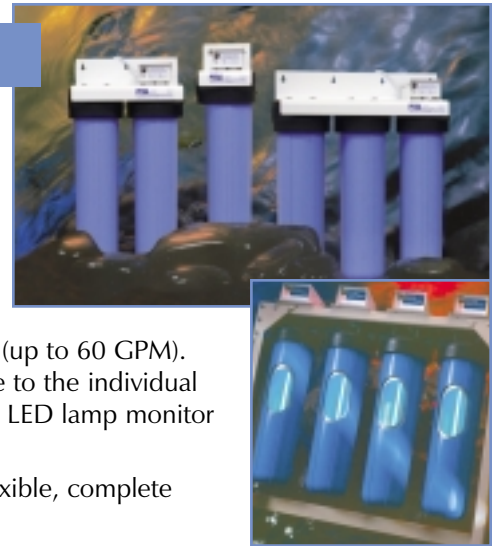
Note: ⁽¹⁾ All flow rates shown will provide a UV dose of no less than 16,000 $\mu\text{W-s/cm}^2$ or greater.

UV Big Boy™ Series

The UV BigBoy™ Series is the most versatile commercial ultraviolet disinfection system on the market today. This 15 to 60 GPM series is manufactured with versatility in mind, and is virtually unlimited in the possible filter configurations and manifold sequences. The series is designed with the same traditional style that Pura® has made an industry standard - worldwide.

One advantage of the UV BigBoy™ Series is the convenient manifold mounting rack. The rack can be used to configure up to four UV chambers in parallel or in series. This allows the user to achieve either a higher UV dosage or higher flow rate (up to 60 GPM). This mounting rack configuration provides easy access for cleaning and maintenance to the individual units without the need to shut down the entire water distribution line. The standard LED lamp monitor provides a visual verification the lamp is in operation.

The UV BigBoy™ Series, with its capacity, versatility and cost, is the world's most flexible, complete water disinfection system in its class.



Features:

- Electronic lamp indicator (LED)
- Standard voltage 115V

Options:

- 220V / 50 Hz (2-Prong Euro plug)
- 12V DC
- Lamp Out Circuit (LOC) - (normally open) Safety monitor for alarm
- Lamp Out Circuit (LOC) - (normally closed) Safety monitor for solenoid shut off



Specifications & Performance UV BigBoy™ Series

| Item # | Model Description | # of sumps | Sump Type | Sump 1 | Sump 2 | Sump 3 | Lamp # | Power Used | Flow Rates ⁽¹⁾ GPM (L/min) | Dimensions In. (cm) H x W x D | Shipping Wgt. Lbs. (Kg) | Inlet/Outlet Size |
|----------|---------------------------|------------|-----------|---------------------|------------------------|--------|--------|------------|---------------------------------------|---------------------------------------|-------------------------|-------------------|
| 15810100 | UVBB-1 | 1 | #20BB | UV | none | none | #20 | 22 Watts | 15 (57) | 28 x 7.5 x 9.0 (71.1 x 19 x 22.9) | 18.0 (8.2) | 1-1/2" NPT |
| 15810400 | UVBB-1 Normally Closed | 1 | #20BB | UV | none | none | #20 | 22 Watts | 15 (57) | 28 x 7.5 x 9.0 (71.1 x 19 x 22.9) | 18.0 (8.2) | 1-1/2" NPT |
| 15810500 | UVBB-1 Normally Open | 1 | #20BB | UV | none | none | #20 | 22 Watts | 15 (57) | 28 x 7.5 x 9.0 (71.1 x 19 x 22.9) | 18.0 (8.2) | 1-1/2" NPT |
| 15820121 | UVBB-2 | 2 | #20BB | 5 Micron Sed Filter | UV | none | #20 | 22 Watts | 15 (57) | 28 x 15 x 9.0 (71.1 x 38.1 x 22.9) | 35.0 (15.9) | 1-1/2" NPT |
| 15820421 | UVBB-2 Normally Closed | 2 | #20BB | 5 Micron Sed Filter | UV | none | #20 | 22 Watts | 15 (57) | 28 x 15 x 9.0 (71.1 x 38.1 x 22.9) | 35.0 (15.9) | 1-1/2" NPT |
| 15820521 | UVBB-2 Normally Open | 2 | #20BB | 5 Micron Sed Filter | UV | none | #20 | 22 Watts | 15 (57) | 28 x 15 x 9.0 (71.1 x 38.1 x 22.9) | 35.0 (15.9) | 1-1/2" NPT |
| 15830131 | UVBB-3 | 3 | #20BB | 5 Micron Sed Filter | 10 Micron Carbon Block | UV | #20 | 22 Watts | 15 (57) | 28 x 23 x 9.0 (71.1 x 58.4 x 22.9) | 54.0 (24.5) | 1-1/2" NPT |
| 15830431 | UVBB-3 Normally Closed | 3 | #20BB | 5 Micron Sed Filter | 10 Micron Carbon Block | UV | #20 | 22 Watts | 15 (57) | 28 x 23 x 9.0 (71.1 x 58.4 x 22.9) | 54.0 (24.5) | 1-1/2" NPT |
| 15830531 | UVBB-3 Normally Open | 3 | #20BB | 5 Micron Sed Filter | 10 Micron Carbon Block | UV | #20 | 22 Watts | 15 (57) | 28 x 23 x 9.0 (71.1 x 58.4 x 22.9) | 54.0 (24.5) | 1-1/2" NPT |

Specifications & Performance UV BigBoy™ Rack Series

| Item # | Model Description | # of sumps | Sump Type | Sump 1 | Sump 2 | Sump 3 | Sump 4 | Lamp # | Power Used | Flow Rates ⁽¹⁾ GPM (L/min) | Dimensions In. (cm) H x W x D | Shipping Wgt. Lbs. (Kg) | Inlet/Outlet Size |
|----------|-------------------|------------|-----------|----------------------|----------------------|----------------------|--------|--------|------------|---------------------------------------|-------------------------------|-------------------------|-------------------|
| 15018001 | UVBB-R1 | 4 | #20BB | empty ⁽²⁾ | empty ⁽²⁾ | empty ⁽²⁾ | UV | #20 | 22 Watts | 15 (57) | 45 x 34 x 18 (114 x 86 x 45) | 65.0 (29.5) | 1-1/2" NPT |
| 15018201 | UVBB-R2 | 4 | #20BB | empty ⁽²⁾ | empty ⁽²⁾ | UV | UV | #20 | 44 Watts | 30 (114) | 45 x 34 x 18 (114 x 86 x 45) | 75.0 (34.0) | 1-1/2" NPT |
| 15018401 | UVBB-R4 | 4 | #20BB | UV | UV | UV | UV | #20 | 88 Watts | 60 (227) | 45 x 34 x 18 (114 x 86 x 45) | 91.0 (41.3) | 1-1/2" NPT |

Notes: ⁽¹⁾ All flow rates shown will provide a UV dose of no less than 16,000 $\mu\text{W}\cdot\text{s}/\text{cm}^2$ or greater.

⁽²⁾ Empty sumps on UVBB-Rack systems can be filled with a wide variety of optional cartridges.

Conditions For Use for All Models

| Source Water Supply Profile | | Chemical Parameters | Max mg/L |
|----------------------------------|-----------------------------|--|---------------|
| Feed Water Pressure [†] | 20 – 75psig (138 – 517kPa) | Hardness (CaCO ₃) | < 120 (7 gpg) |
| Feed Water Temperature | 38° – 105°F (3.3° – 40.5°C) | Iron (Fe) | < 0.3 |
| pH Range | 6.5 – 9.5 | Manganese (Mn) | < 0.05 |
| Total Dissolved Solids | < 1500 mg/L | [†] Water Pressure must not exceed 75 psig (517 kPa) or a pressure regulator must be installed. | |
| Total Suspended Solids | < 10 mg/L | | |
| Turbidity | < 5 NTU | | |

Notes:

The contaminants and other substances reduced by this water treatment device are not necessarily in your water. In addition, the presence of certain contaminants in your drinking water does not necessarily pose a health risk.

These systems are for the supplemental treatment of disinfected drinking water which has been treated or other drinking water which has been tested and deemed acceptable for human consumption by the state or local health agency having jurisdiction. These systems are designed to reduce normally occurring non-pathogenic nuisance organisms and is not intended for the treatment of contaminated water.

U.S. Patent #4,971,687

WaterGroup Inc.
Fridley, Minnesota
Durham, North Carolina
1-800-354-7867

www.hydrotechwater.com

WaterGroup Companies Inc.
Regina, Saskatchewan
Cambridge, Ontario
1-877-299-5999



#57659 Rev. 1/08